





# Spot High Voltage LED Light Engines

## AC Powered LED Light Engines

SQS FF02 high-voltage LED light engins adopt a proprietary and patented technology including driving scheme which allows LEDs to be driven from 230 V AC directly. The FF02 engines contain mostly surface mounted devices and high-voltage LEDs mounted in the form of bare chips directly attached to the substrate (COB technology) to minimize light engine dimensions and improve thermal management. There are no components that would significantly affect reliability of the LED light engine, e.g. electrolytic capacitors. The light engine is certified according to CE standards.

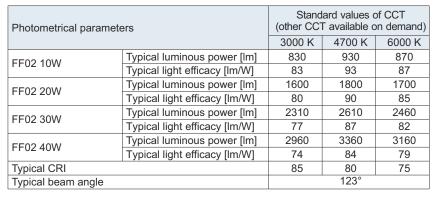
SQS FF02 LED light engins offer high light efficacy together with high reliability, uniformity, and efficiency in a compact all-solid-state package.



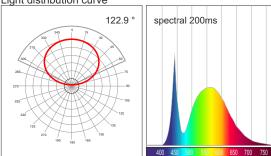
- long lifetime, high reliability direct 230V AC power supply, no power converters, no electrolytic capacitors
- environmentally friendly (RoHS compliant) lead-free, no restricted substances
- excellent thermal management HV LED InGaN chips directly attached to metal core printed circuit
- high lumen output, high light efficacy polished mirroring area for back reflections improving light output
- CRI and CCT variability luminophore compound customization
- CCT binning according to ANSI NEMAANSLG C78.377-2008 standard
- compact size
- custom light distribution wide range of lenses; materials: silicon, glass, PMMA; shapes: spherical, aspherical, TIR, Fresnel, symetrical, asymmetrical

- LED lighting fixtures
- interior and exterior building lighting (residential and public)
- interior and exterior industrial lighting
- park and street lighting

Electrical parameters	Min.	Typical	Max.
Ff02 Light engine wattage	5W	10, 20, 30, 40W	45 W
AC input voltage	nominal 230 V		
Frequency	nominal 50 Hz		
Power factor	0.91	0.93	0.96
Thermal resistance R9(iLED-MCPCB)	0.95 °C/W		



Other parameters		
Dimensions	Ø 45 mm	
Operating MCPCB temperature 1)	80 °C	
Storage temperature	from -40 °C to +80 °C	







All parameters measured at Ta = 22 °C. Optical parameters measured by MP4 production line measurement system including CAS 140 CT optical spectrometer and ISP 250 integrating sphere (Instrument Systems). LED modules powered by nominal sinusoidal voltage 230 V/50 Hz for 100 ms.

Notes: 1) Temperature of Al core of MCPCB.

## Die attach process



## Wirebonding process



## Dam and Fill process

