



Kokyo

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 **Fraunhofer**
IWS

Bigger, faster, ...smaller?! Development of system technology for direct laser interference patterning at the forefront of industrial needs

C. Zwahr¹, N. Serey¹, F. Schell¹, L. Nitschke¹ and T. Steege¹

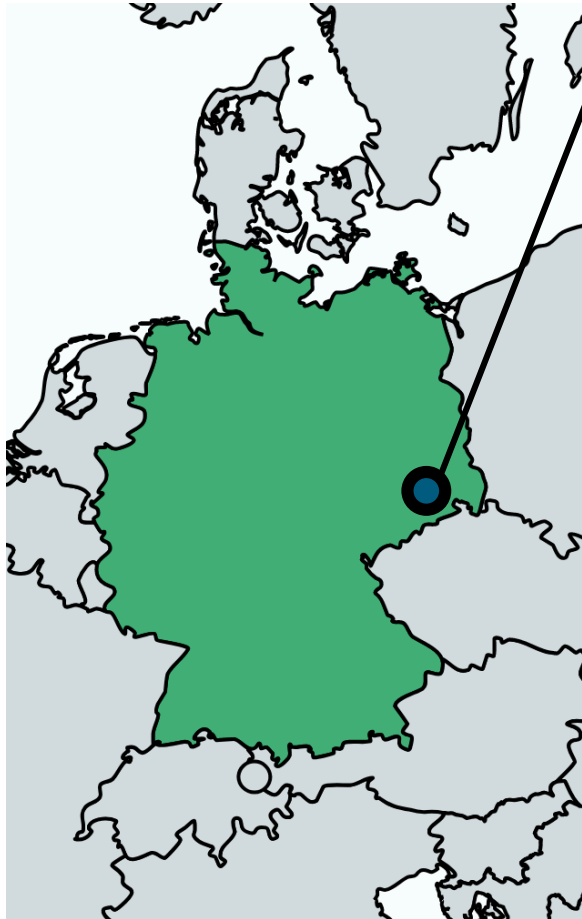
¹Fraunhofer Institute for Material and Beam Technology Dresden, Winterbergstr. 28, 01277 Dresden, Germany

LPM2023

The 24th International Symposium
on Laser Precision Microfabrication

June 13-16, 2023 Hirosaki, Aomori, Japan

CAMP - Center for Advanced Micro-Photonics



Dresden

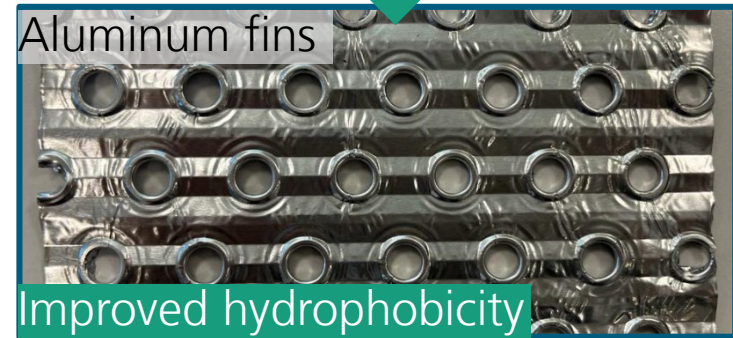


From basic research to industrial applications



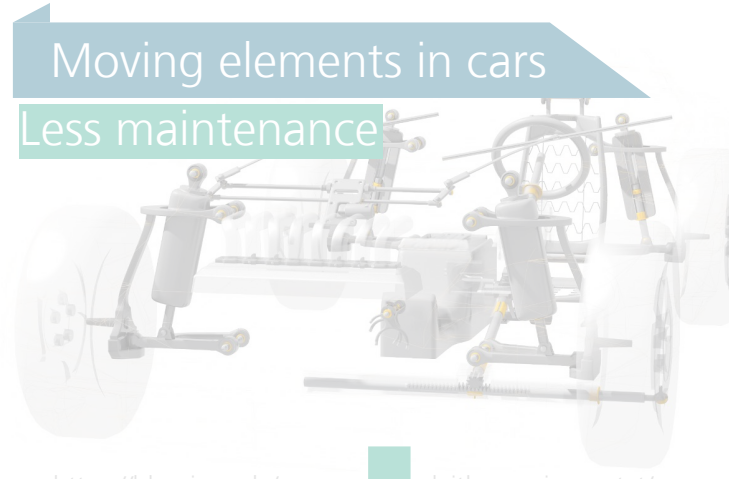
Application-driven process development

Improving surfaces of daily goods



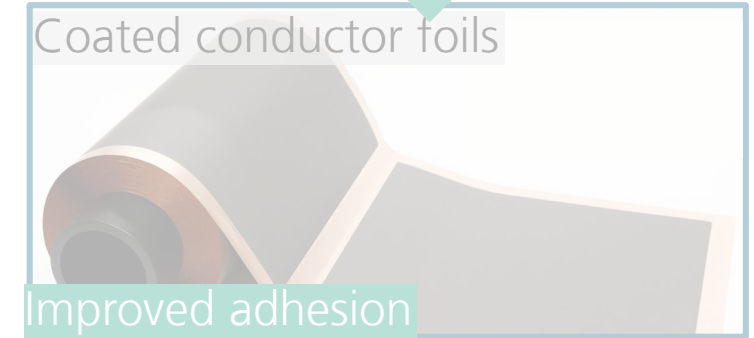
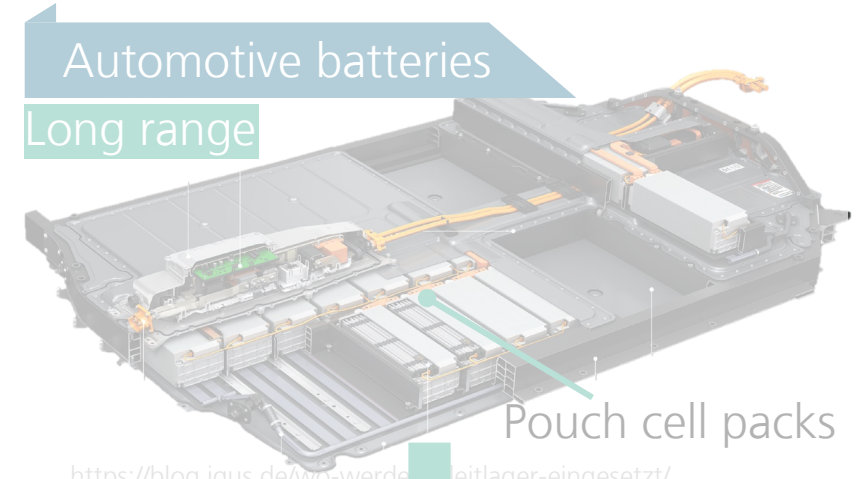
Prometheus project - Arcelik

- non-planar sheet metals
- high manufacturing speed



GRAPHITE COVA GMBH

- small inner diameters

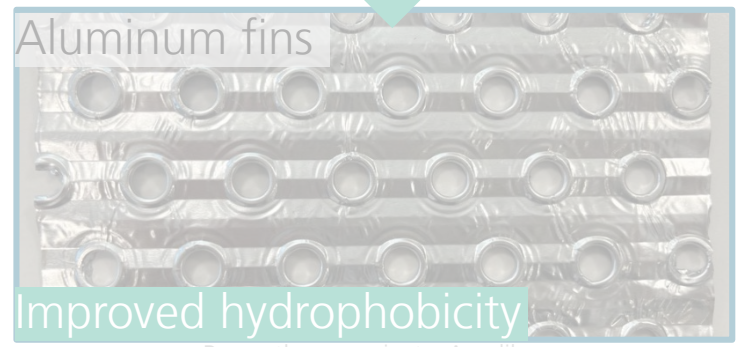
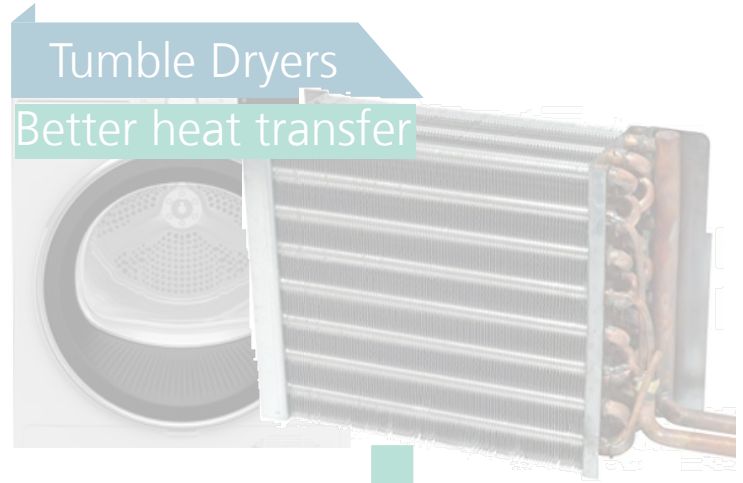


https://www.youtube.com/watch?v=RJ8llPaqL_k

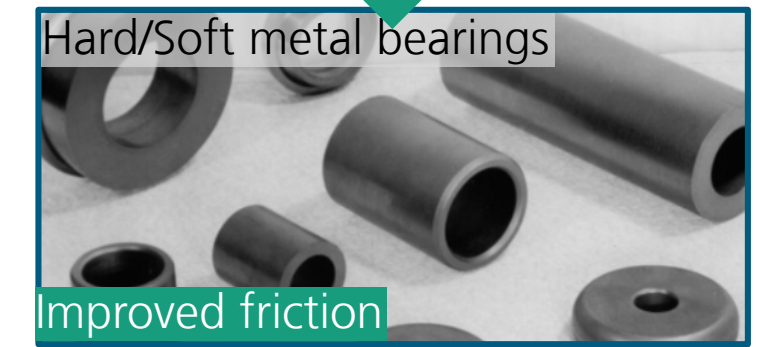
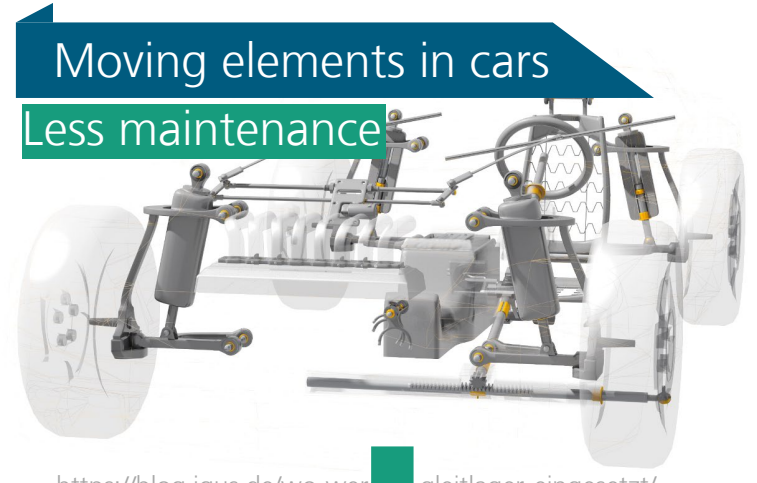
- very thin, wide foils
- high coating throughput

Motivation

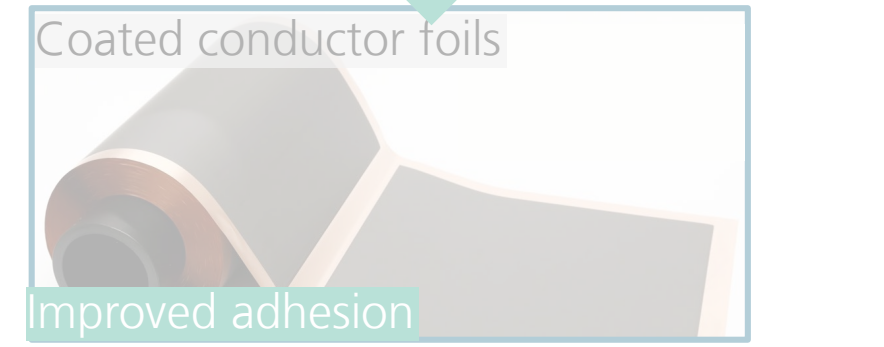
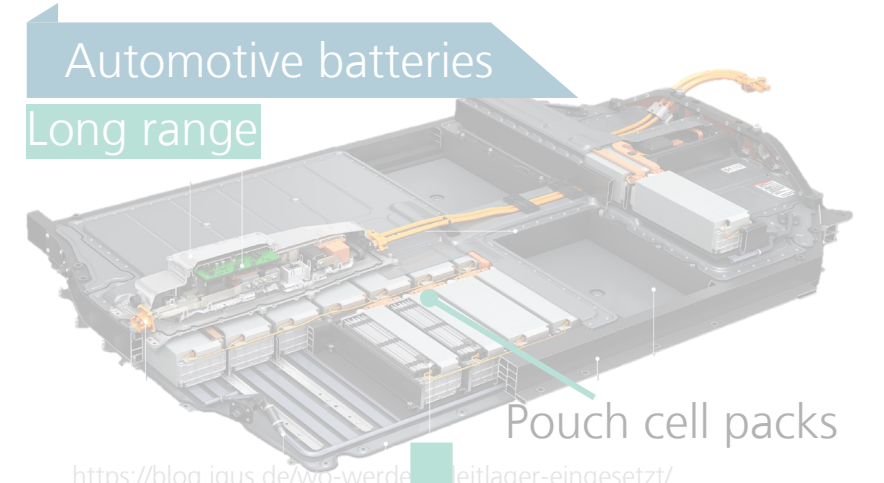
Improving surfaces of daily goods



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- high manufacturing speed



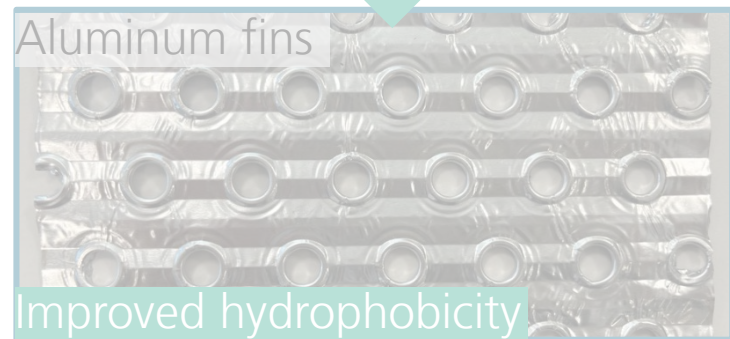
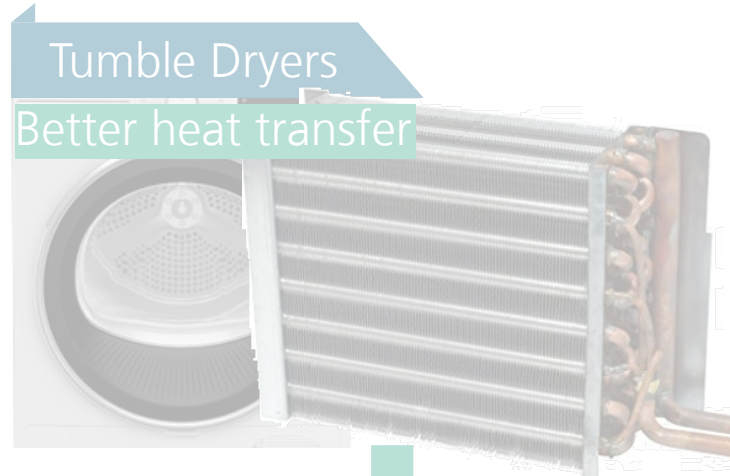
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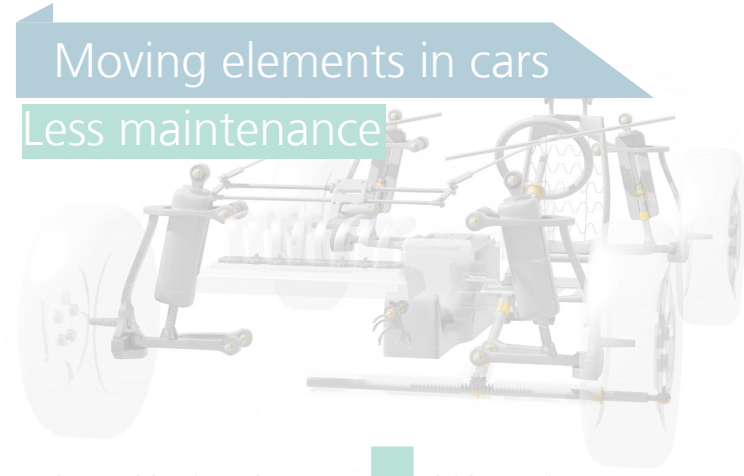
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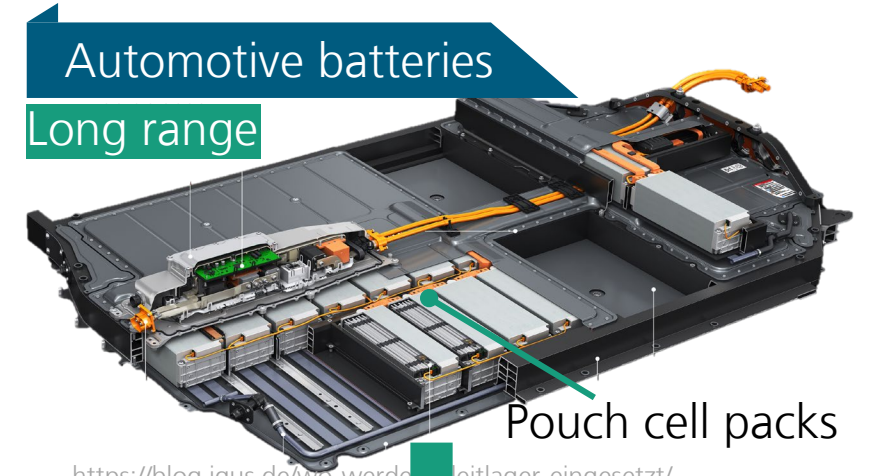
Improving surfaces of daily goods



Prometheus project - Arcelik



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Laser texturing using Direct Laser Interference Patterning

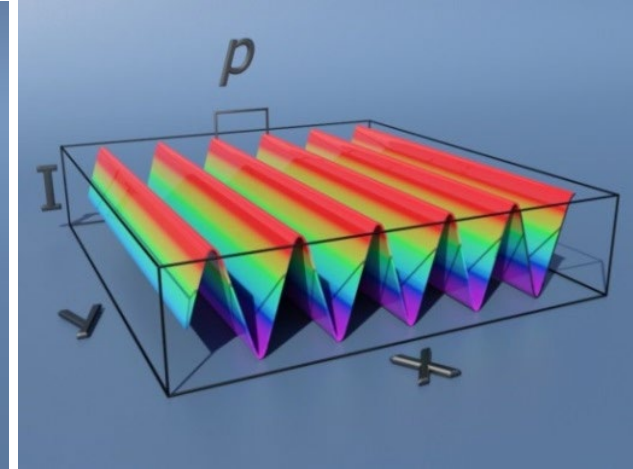
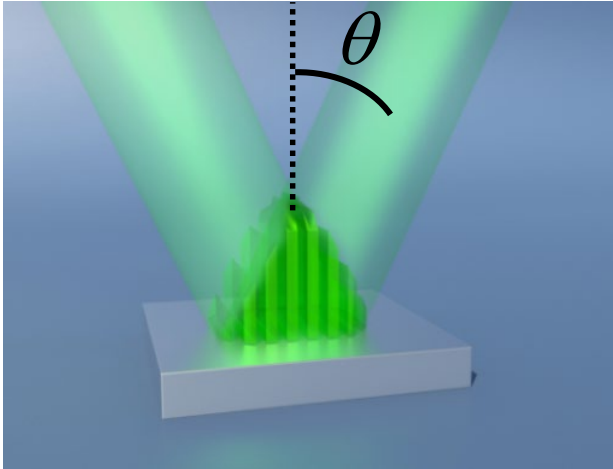
Industrial-scalable technology for large-area surface functionalization!

Hardware & pattern development

DLIP Technology

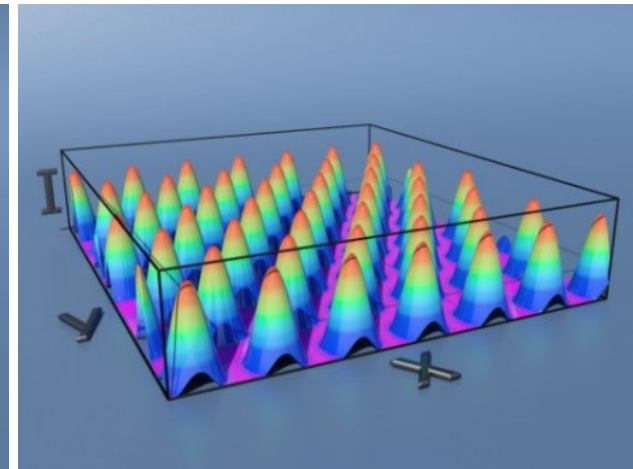
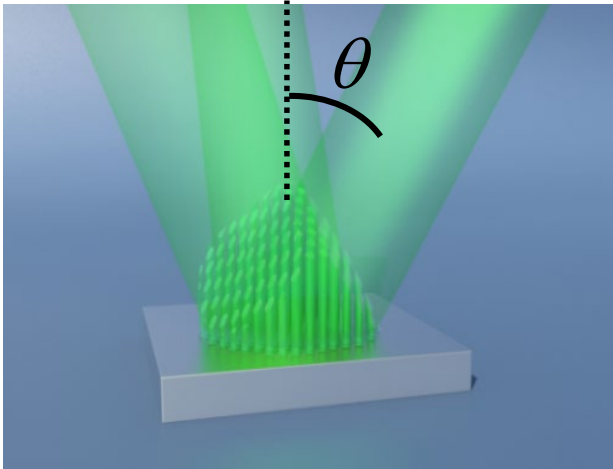
- Interference effects / patterns
- Facilitate pulsed laser sources:
1064 nm – 266 nm
- One-step process
- One laser pulse generates up to several millions of surface features
- Process speeds: up to ~ 1 m²/min

2-Beam Interference



$$p = \frac{\lambda}{2 \sin(\theta)}$$

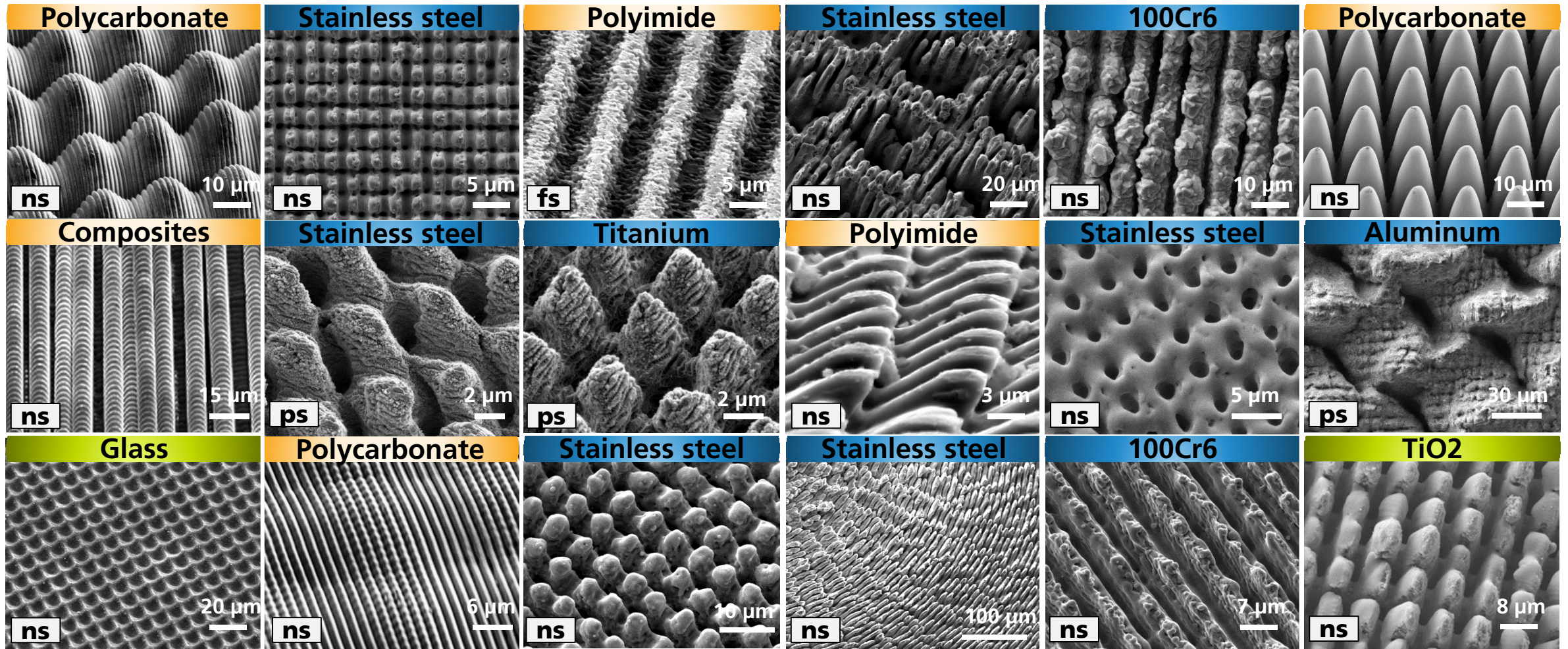
3-Beam Interference



$$p = \frac{\lambda}{\sqrt{3} \sin(\theta)}$$

Laser texturing using Direct Laser Interference Patterning

A myriad of possibilities in surface microarchitecture design...



Contact

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